



ISO Registered Company

MODEL B2

BACK PRESSURE REGULATOR



MODEL B2

OVERVIEW

The Model B2 is designed for gases and liquids with control ranges up to 750 psig (51.7 Barg). Flow coefficient of 0.05, 0.10, 0.20, and 0.30 are available. This versatile back pressure regulator can be ordered with a variety of options to meet your system demands.

FEATURES

- Accurate Adjustment
- Low Internal Volume
- Low Operating Torque
- Suitable for corrosive applications

TYPICAL APPLICATIONS

- Economizer Circuit
- Analyzer Back Pressure
- Suitable for Corrosive
- Suitable for High Purity Gas

FUNCTIONAL PERFORMANCE

Temperature Coefficient: 0.16 psig/ °F (0.01Barg°C)

Design Proof Pressure: 2 x working pressure

Internal Volume: 6.9 cc

Design Leakage:

Outboard -	1x10 ⁻⁹ scc/sec He
Inboard -	1x10 ⁻⁹ scc/sec He



INLET/OUTLET SIZES

1/4" (DN8), 3/8" (DN10), 1/2" (DN15)



END CONNECTIONS

NPT, TUBE ENDS, TRI-CLAMP



COMMON APPLICATIONS

ECONOMIZER CIRCUIT, ANALYZER BACK PRESSURE, CORROSIVE, HIGH PURITY GAS



DESIGN PRESSURE

INLET: 1-750 psig (0.07-51.7 Barg)

⚠ CAUTION

THIS IS NOT A SAFETY DEVICE AND MUST NOT BE SUBSTITUTED FOR A CODE APPROVED PRESSURE SAFETY RELIEF VALVE OR RUPTURE DISC.

GENERAL SPECIFICATIONS

Inlet / Outlet Size:	1/4", 3/8" & 1/2" (DN8, DN10 & DN15)	Wetted Material:	See Position 6
Cv Capability:	0.05, 0.1, 0.2 and 0.3	Temp. Limits:	
		TFE -	-45 to 400°F (-42.7 to 204°C)
		Kalrez -	-45 to 575°F (-42.7 to 301°C)
		FKM -	-20 to 300°F (-28.9 to 149 C)
Inlet Pressure: (working pressure)	1-750 psig (.07-51.7 Barg) 1-250 psig (.07-17.2 Barg) for Sanitary Service See Position 11	Range Spring Material:	Std: Steel, Sanitary Service: SST
Body End Connections:	FNPT or Tube Ends, Tri-Clamp -1/2" (DN15) Only	Composite Knob: (Standard)	-50 to 200°F (-45.6 to 93°C) For temperatures outside (Std.) knob range see Options for Colored Knobs.
Body / Spring Chamber Material:	316L SST/316L SST Brass/6061 AL Brass/316L SST	Operating Temp. Range:	
	<u>Sanitary Construction:</u> Interior of body surface Electro Polished to 16 micro-inch Ra finish with Electro Polished exterior.	Brass -	-20 to 400°F (-28.9 to 204°C)
		SST -	-20 to 500°F (-28.9 to 260°C)

STANDARD CONSTRUCTION

Captured Vent

The captured vent feature is designed to safely vent process fluid when handling toxic or hazardous media. The user can easily pipe this vent to a safe location. It features a 1/8" FNPT port located on the spring housing. This feature can be incorporated into a self-relieving regulator that provides an additional port to permit the piping away of the expelled media.

OPTIONS

NACE Construction - (R) in Position 6. - Internal wetted portions meet NACE standard MR0175, when the exterior of the regulator is not directly exposed to a sour gas environment, buried, insulated or otherwise denied direct atmospheric exposure. SST/SST body/spring chamber materials only. Inconel w/TFE liner, 316L SST w/PCTFE seal.

Dome Loaded - (0) in Position 11. - The dome loaded option allows for regulators to be loaded from remote location to change pressure settings. **NOTES:** Diaphragm failure will result in loading fluid to mix with the process being controlled. Maximum Loading Pressure is 125 psig (8.6 Barg).

Mounting Bracket - (5) in Position 14. - The mounting bracket is a base, or step type. The material is 303 stainless steel. The bracket mounts to the back of the single stage, and back pressure regulators, via 10/32 screws.

Panel Mount - (C) in Position 14. - The panel mount feature requires a panel minimum of 11 gauge (.12) thick with a 1-3/8" hole cut out, complete with a threaded spring housing, and a panel mount ring to secure the regulator.

Tamper Proof - (1) in Position 15. - In this feature the control knob is removed and replaced with an acorn nut. The user can set the outlet pressure and securely tighten the nut, preventing any unwanted adjustments on the regulator.

Colored Knobs - (2, 8 and W) in Position 15. - In this feature the control knob is anodized aluminum either in black, blue or red, compared to the standard red composite knob. This allows for color coding of processes. Temperature range: -55 to 300°F (-45.6 to 149 °C).

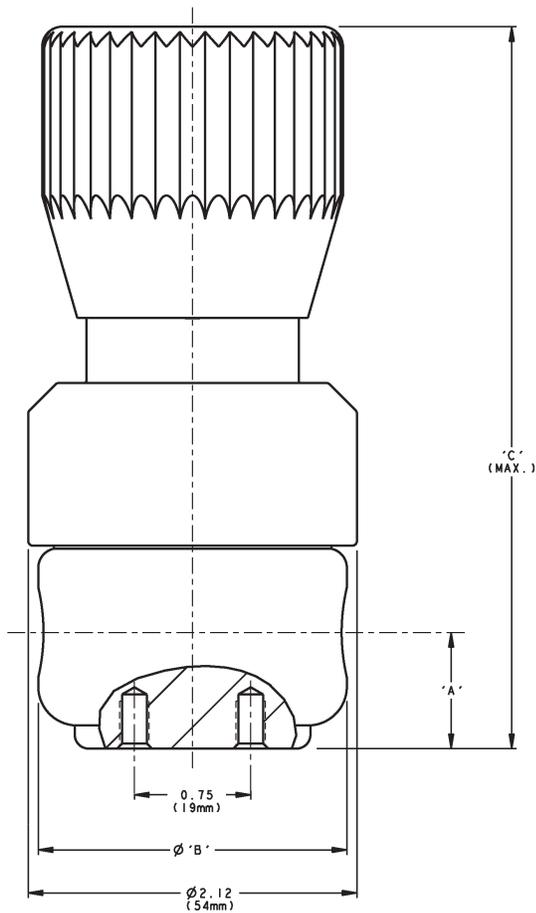
Vacuum Assist Spring - (V) in Position 16. - In this feature a vacuum assist spring is placed under the diaphragm. This spring prevents the diaphragm from collapsing during a vacuum purge.

Cleaned for Oxygen Service #S-1134 - (M) in Position 17. - This is a requirement for gaseous oxygen rich environments. All regulators requiring advanced cleaning shall be processed according to strict guidelines. **NOTE:** Design Pressure Rating shall not exceed 375 psig (25.8 Barg) when body material is SST and process medium is oxygen.

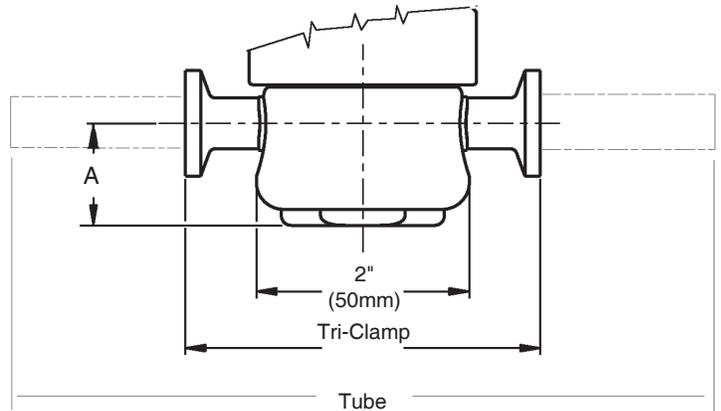
Cleaned per Spec. #S-1542 - (N) in Position 17. - Cleaning identical to that of #S-1134, but not labeled for application in oxygen service. NOT suitable for Oxygen Service.

Sanitary Construction #S-1576 - (P) in Position 17. - SST Construction - Interior of body surface Electro Polished to 16 micro-inch Ra finish with Electro Polished exterior. Tri-Clamp Ends Size 1/2" only. Unit is cleaned to Cashco Spec. #S-1576. Comply with FDA 21 CFR 177 2600 & USP Class VI material classification.

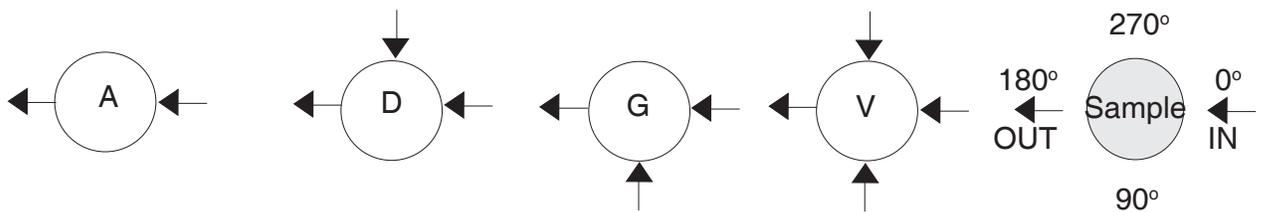
DIMENSIONS



English Units In. & lbs.					
Size	A	B	C	C Dome Load	Wt
1/4", 3/8" NPT	.75	2.00	5.13	3.05	2.2
1/2" NPT	.88	2.48	5.38	3.30	2.2
1/4 - 1/2" Tube	.95	6.94	5.38	-	2.4
1/2" Tri-Clamp	.95	3.31	5.13	-	2.4
Metric Units mm & kg					
DN8, DN10 NPT	19	50	130	78	1.0
DN15 NPT	22	63	137	84	1.0
DN8-15 Tube	24	177	137	-	1.1
DN15 Tri-Clamp	24	84	130	-	1.1



Porting Configuration Guide



The contents of this publication are presented for informational purposes only, and while every effort has been made to ensure their accuracy, they are not to be construed as warranties or guarantees, express or implied, regarding the products or services described herein or their use or applicability. We reserve the right to modify or improve the designs or specifications of such product at any time without notice. Cashco, Inc. does not assume responsibility for the selection, use or maintenance of any product. Responsibility for proper selection, use and maintenance of any Cashco, Inc. product remains solely with the purchaser.

MODEL B2 PRODUCT CODER 02/07/20
(COMPOSITE RED KNOB STANDARD)

An "X" in POS 12 followed by a 5-digit control number overrides remaining selections.

B2 POS 3 — POS 5 POS 6 POS 7 **7** — POS 10 POS 11 POS 12 POS 13 POS 14 POS 15 POS 16 POS 17 **A**

POSITION 3 - SIZE/CV		
Size	Cv	CODE
1/4" (DN8)	0.05	2
	0.10	4
	0.20	5
	0.30	6
3/8" (DN10)	0.05	8
	0.10	A
	0.20	B
	0.30	C
1/2" (DN15)	0.05	D
	0.10	E
	0.20	F
	0.30	G

POSITION 5 - BODY & SPRING CHAMBER MATERIAL	
Body / Spring Chamber	CODE
Brass / 6061 AL	B
316L SST / 316L SST *	S
Brass / 316 SST	T

* Select for NACE or Sanitary Construction

POSITION 6 - TRIM MATERIALS		
Diaphragm and Seal Retainer	Seat Material	CODE
302 SST w/Tefzel ring, 316L SST w / PCTFE seal	TFE	7
	Kalrez	8
	Viton	9
Inconel w/TFE liner, Monel R-405 w / PCTFE seal	TFE	H
	Kalrez	J
	Viton	K
NACE - Inconel w/ TFE liner, 316L SST w / PCTFE seal	TFE	R
For Sanitary / Pharmaceutical Construction Only *		
302 SST w/TFE liner, 316L SST w / PCTFE seal	TFE	Q **
	TFE	S

* 16 Micro-inch Ra Finish w/Electro-Polish. Range 1 - 250 psig Only available for Port "A".
 ** Comply with FDA 21 CFR 177.2600 & USP Class VI material classification

POSITION 10 - END CONNECTIONS	
End Connection(s)	CODE
FNPT ***	1
Tri-Clamp * **	S
Tube End *	T

* Not available on Brass body material.
 ** (Tri-Clamp Available in 1/2" Size Only)
 *** Not available for Sanitary Construction - Clean per #S-1576

POSITION 7 - PORTING CONFIGURATION	
Description	CODE
See Porting Guide	A****
	D*
	G*
	V*

NOTE: When specifying in Position 13, review asterisks in Table 4:
 * Inlet gauge port only
 **** No gauge ports available

POSITION 11 - RANGE SPRING / INLET PRESSURE	
Psig (Barg)	CODE
Pneumatic Dome Loaded 0 - 125 (0 - 8.6)	0
1 - 10 (.07 - .69)	1
2 - 25 (.14 - 1.7)	2
2 - 50 (.14 - 3.4)	3
2 - 100 (.14 - 6.9)	4
3 - 250 (.21 - 17.2)	5
5 - 500 (.34 - 34.5) *	6
10 - 750 (.69 - 51.7) * ‡	7

* Not Available 1/2 Size - Sanitary Constr.
 ‡ Only Available with SST Spr. Chamber

POSITION 12 - STD OR SPECIAL DRAWING	CODE
Standard Construction	0
For Special Construction Contact Cashco for Special Product Code	X

POSITION 13 - INLET GAUGE (See "NOTE" - POSITION 7)			
Psig (Barg)	CODE	Psig (Barg)	CODE
0 - 15 (0 - 1.0)	A	0 - 600 (0 - 41.4)	G
0 - 30 (0 - 2.1)	B	0 - 1000 (0 - 69.0)	H
0 - 60 (0 - 4.1)	C	0 - 2000 (0 - 137.9)	I
0 - 100 (0 - 6.9)	D	0 - 3000 (0 - 206.9)	J
0 - 160 (0 - 11.0)	E	0 - 5000 (0 - 275.9)	K
0 - 300 (0 - 20.7)	F	No Inlet Gauge	0

POSITION 14 - OPTIONS			
OPTIONS	CODE	OPTIONS	CODE
No Option	0	Panel Mount.	C
Mounting Bracket.	5		

*** For information on ATEX see pages 8 & 9 on the IOM.**

POSITION 15 - OPTIONS			
OPTIONS	CODE	OPTIONS	CODE
No Option	0	Blue Knob.	8
Tamper Proof.	1	Red Knob.	W
Black Knob.	2		

POSITION 16 - OPTIONS			
OPTIONS	CODE	OPTIONS	CODE
No Option	0	Vacuum Assist Spring.	V

POSITION 17 - OPTIONS			
OPTIONS	CODE	OPTIONS	CODE
No Option	0	Oxygen Cleaned Per Spec #S-1134.	M
		* Special Cleaning: Per Spec #S-1542.	N
		Sanitary Construction - Clean per #S-1576	P

* NOT suitable for Oxygen Service.

Cashco, Inc.
 P.O. Box 6
 Ellsworth, KS 67439-0006
 PH (785) 472-4461
 Fax. # (785) 472-3539
 www.cashco.com
 email: sales@cashco.com
 Printed in U.S.A. B2-TB

Cashco GmbH
 Handwerkerstrasse 15
 15366 Hoppegarten, Germany
 PH +49 3342 30968 0
 Fax. No. +49 3342 30968 29
 www.cashco.com
 email: germany@cashco.com

Cashco do Brasil, Ltda.
 Al.Venus, 340
 Indaiatuba - Sao Paulo, Brazil
 PH +55 11 99677 7177
 Fax. No.
 www.cashco.com
 email: brazil@cashco.com