



# PILOT OPERATED Pressure / Vacuum Vent – End-of-Line

# **OBJECTIVE**

The Model 5100 end-of-line conservation breather vent is intended for use on atmospheric and low-pressure storage tanks where pressure and vacuum relief is required.

#### **TECHNIQUE**

The Model 5100 has a pilot operated pressure side which permits tank operating pressures closer to the maximum allowable operating pressure. This provides a more positive control over vapor generation inherent in fluids with higher vapor pressures. The vacuum side of the vent is weight loaded and allows intake of air when necessary to remain within the vacuum design rating of the tank.

#### CONSTRUCTION

**Body & Weather Hood Material:** Available in Aluminum, Carbon Steel or 316 SST.

**Numerous Sizes.** Available in Sizes 2" through 12". CS & SST vents have Raised Face Flange, Aluminum vents have Flat Face Flange to mate with ASME150# flange connections.

**Diaphragm Case Material:** Available in Carbon Steel or Stainless Steel.

**Pallet Diaphragm Material:** FKM - Standard; also available EPDM or FEP-TFE.

Pilot Body Material: 316SST.

**Pilot Seat (o-ring):** FKM - Standard; also available EPDM, FFKM 1 or FFKM 2.

Pilot (Sensing) Diaphragm: FEP-TFE.

#### **SPECIAL FEATURES**

**Modular:** The Pilot Operated Model 5100 end-of-line conservation breather vent is part of the Valve Concepts, Inc. modular vent product line. The Model 5100 can easily be field converted to a vacuum only vent, a pressure/ vacuum vent with pipe away and can either be direct acting or pilot operated.

Maintains Accurate Settings. The Pilot Operated Model 5100 provides bubble tight (no leakage) up to 95% of set pressure or 0.5" WC, whichever is greater and less than 1 SCFH at 90% of setting on the vacuum side of the vent. A certified test certificate is included with each vent verifying the accuracy of both the pressure and vacuum setting and leakage.

**Condensate Drainage.** Self-draining housing body and drip rings keep condensate away from seating surfaces, preventing freezing, binding and clogging.

**Air-Cushioned Seating.** Air-cushion seating provides tight sealing to reduce evaporation losses. The pallets have outer guiding and center stabilizing stem to provide self alignment and tight seating.

MATERIALS OF CONSTRUCTION						
Series Housing Trim Diaphragm Cases Tube & Fittings						
5100CS	CS	316 SST	CS	CS		
5100SST	316 SST	316 SST	SST	SST		
5100A	Aluminum	Aluminum	CS	CS		

# STANDARD/GENERAL SPECIFICATIONS

# **Spring** Ranges:

PRESSURE RANGE					
in WC	(mbar)				
1.2" to 2.0" *	(2.9 to 4.9) *				
2.1" to 12.0"	(4.9 to 29.9)				
12.1" to 18.0"	(30.0 to 44.8)				
18.1" to 36.0"	(44.9 to 89.4)				
36.1" to 41.7"	(89.5 to 103.5)				
41.8" to 86.0"	(103.6 to 214)				
PSIG	(Barg)				
3.2 to 15.0 psig	(0.22 to 1.03 bar)				
* Pressure range 1	2" to 4.0" WC require				

Pressure range 1.2" to 4.0" WC require external air assist to the pilot.

VACUUM RANGE				
Weight Loaded				
oz/in²-psig	mbar-barg			
0.5 - 0.5	2.1503			
Spring	Ranges			
psig	Barg			
> 0.5 - 4	.0327			
> 4 - 6	.2741			
> 6 - 8	.4155			
> 8 - 10	.5568			
> 10 - 12	.6883			
> 12 - 13	.8389			
> 13 - 15 .89 - 1.03				
* Steel or Steel / SST combination				

Diaphragm **Temperature** Limits:

FEP-TFE:

-400° to 400° F (-240° to 204°C) FKM (Fluorocarbon Elastomer): -20° to 400° F (-28° to 204°C) **EPDM** (Ethylenepropylene): -40° to 225° F (-40° to 107°C)

Seat & Seal **Materials** Limits:

FKM (Fluorocarbon Elastomer): -15° to 300° F (-26° to 149° C) Temperature <u>EPDM (Ethylenepropylene):</u>

> -55° F to 212° F (-48° C to 100° C) FFKM 1 (Perfluoroelastomer):

> -22° F to 400° F (-30° C to 204° C) FFKM 2 (Perfluoroelastomer):

-40° F to 400° F (-40° C to 204° C)

Painting:

Standard: Exterior coating will be a combination of Cashco Paint Specs #S-1777 epoxy and #S-1743 powder coated. Tubing, fasteners, seat surfaces - corrosion resistant parts

excluded.

Pressure & Vacuum Ranges:

See Position 8 and 10 on the coder. Differential Pressures greater than 2 psid will limit the minimum vacuum

set point to 2 oz/in2.

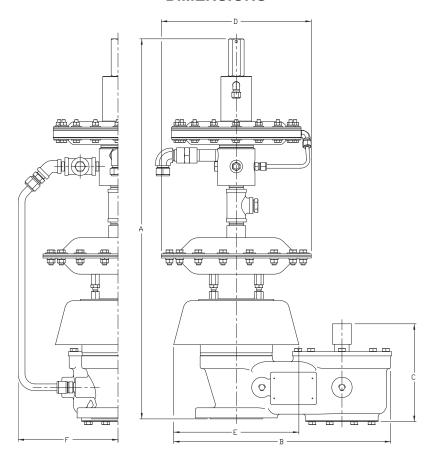
#### **OPTION SPECIFICATIONS**

**BUG SCREEN** - 304 stainless steel, 4x4 welded mesh.

**FLAME SCREEN** - 304 stainless steel, 30x30 woven mesh.

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# **DIMENSIONS**



	ENGLISH Units - in Aluminum, Carbon Steel & Stainless Steel						Weigh	t - Ibs.
SIZE In	А	В	С	D (diam)	E	F	Alum	CS / SST
2"	28.00	15.92	7.17	11.00	9.18	7.75	58	97
3"	29.12	17.12	8.60	11.00	9.63	7.75	69	112
4"	35.88	22.88	10.56	16.50	13.00	9.25	119	187
6"	36.50	28.00	11.84	16.50	16.00	9.25	171	263
8"	40.75	32.38	15.59	23.81	19.00	12.94	271	418
10"	42.25	40.12	15.44	23.81	24.00	13.25	368	565
12"	43.50	42.25	17.18	23.81	25.50	13.75	428	652

А	METRIC Units - mm Aluminum, Carbon Steel & Stainless Steel						Weigh	ıt - kg.
SIZE (DN)	Α	В	С	D (diam)	E	F	Alum	CS/SST
(50)	711	404	182	279	233	197	27	44
(80)	740	435	218	279	245	197	32	51
(100)	911	581	268	419	330	235	54	85
(150)	927	711	301	419	406	235	78	120
(200)	1035	822	396	605	483	329	123	190
(250)	1073	1019	392	605	610	336	167	257
(300)	1105	1073	436	605	648	349	194	296

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# 5100 Series PRODUCT CODE 02/07/20

Last 6 Characters reserved for SPQ drawing numbers assigned by Cashco Inc. (Format as - # # # # #)























	POSITION 4 - SIZE				
INCH	CODE	DIN FLANGE DN (rating)	CODE		
2"	2	50 (PN16)	Н		
3"	3	80 (PN16)	J		
4"	4	100 (PN16)	K		
6"	6	150 (PN16)	L		
8"	8	200 (PN10)	М		
Ů	Ŭ	200 (PN16)	Т		
10"	Α	250 (PN10)	N		
10	Α	250 (PN16)	V		
12"	В	300 (PN10)	Р		
12"	В	300 (PN16)	W		

	12"	В	000 (1.1	110)		•	
	12	ь	300 (PI	PN16)		W	
PF	S	1 117 1		AIR SIST			
Spring Range			CODE		C	ODE	
1.2" - 2.0" WC (2.9 - 4.9 mbar)							L
2.1" - 12.0" WC (4.9 - 29.9 mbar)				3			С
12.1" - 18.0" WC (30.0 - 44.8 mbar)			6			D	
18.1" - 36" WC (44.9 - 89.4 mbar)			7			E	
36.1" - 41.7" WC (89.5 - 103.5 mbar)			8			F	
41.8" - 86	3.0" WC	(103.6 - 2	14 mbar)	9			J

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POSITION 5 - BODY / TRIM / WEATHERHOOD MATERIALS						
Material	Std. W/O Flamescreen	W/ Flame Screen	W/ Bug Screen			
	CODE	CODE	CODE			
ALUM/ALUM/SST *	Α	В	M			
ALUM/SST/SST *	K	L	N			
CS/SST/CS	С	D	P			
SST/SST/SST S T R						
* Alum vents have Flat Face flange, CS & SST vents have Raised Face flange						

POSITION 9 - PILOT SEAT / PALLET DIAPH. / ACT. DIAPH.				
Materials	CODE			
FFKM 1 / FEP / FEP	С			
EPDM / EPDM / EPDM	E			
FFKM 2 / FEP / FEP	К			
FKM / FKM / FKM	V			

POSITION 10 - VACUUM RANGES				
Weight	Loaded	WEIGHT	MATERIAL	
ļ		STD *	SST	
oz/in²-psig	mbar-barg	CODE	CODE	
0.5 - 0.5	2.1503	1	Α	
Spring	Ranges	CODE		
psig	Barg	CODE		
> 0.5 - 4	.0327	2		
> 4 - 6	.2741	3		
> 6 - 8	.4155	4		
> 8 - 10	.5568	5		
> 10 - 12	.6883	6		
> 12 - 13	.8389	7		
> 13 - 15	.89 - 1.03	8		
* Steel or Steel / SST combination				

3.2 - 15.0 psig (0.22 - 1.03 bar)

	POSITION 11 - SENSING / PAINT OPTIONS					
	Std Paint	Offshore Paint Opt95OS				
	Pilot Exhaust to Atmosphere					
Standard	Internal Sensing	0	W			
Option 2:	Remote Sensing	2	T			
Option 3:	Internal Sensing with Manual Blowdown Valve	3	S			
Option 5:	Internal Sensing with Field Test Connection	5	R			
Option 6:	Internal Sensing with Rotometer to Purge Pilot Sense Line	6	Р			

\* For information on ATEX see pages 18 & 19 on the IOM.

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