



Model 6E00

End-of-Line Deflagration Flame Arrestor

OBJECTIVE

The Model 6E00 end-of-line deflagration flame arrestor is a device that can be fitted directly on a vessel, tank vent nozzle, or on the end of a vent line. Its primary function is to allow the flow of gases or vapor of flammable liquids through the enclosure, but prevent the transmission of a flame from the outside. The element inside the housing provides an extinguishing barrier to the ignited vapor mixture by absorbing heat from the flame. The Model 6E00 is used as an independent safety system to ensure explosion protection.

TECHNIQUE

6E00 flame arrestors are designed on the principle of "quenching gap". The crimped SST metal element allows vapor to pass through in order to allow a vessel to breathe, yet prevents the propagation of a flame from the exposed side to the protected side.

CONSTRUCTION

Housing Material: Carbon Steel, Stainless Steel.

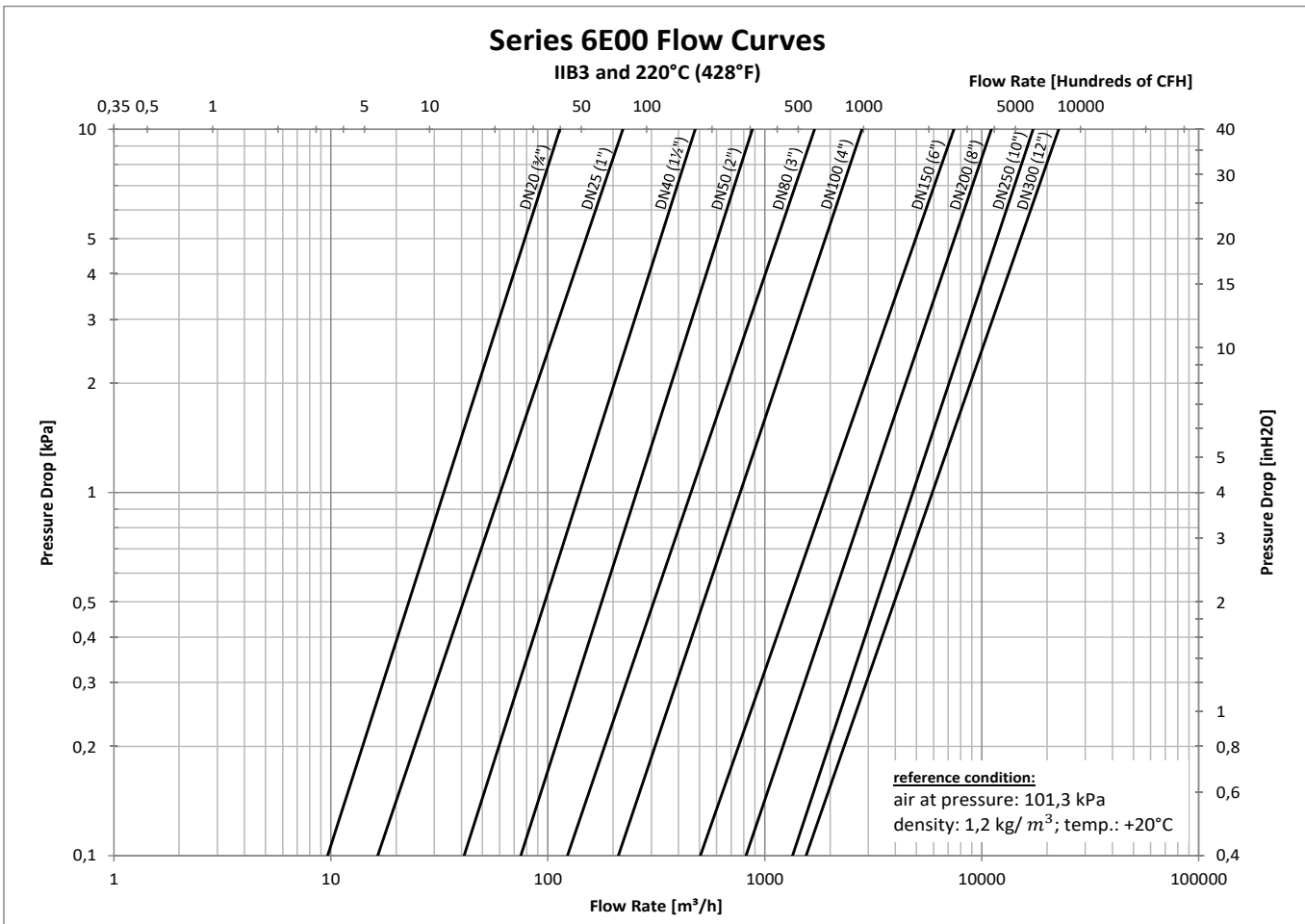
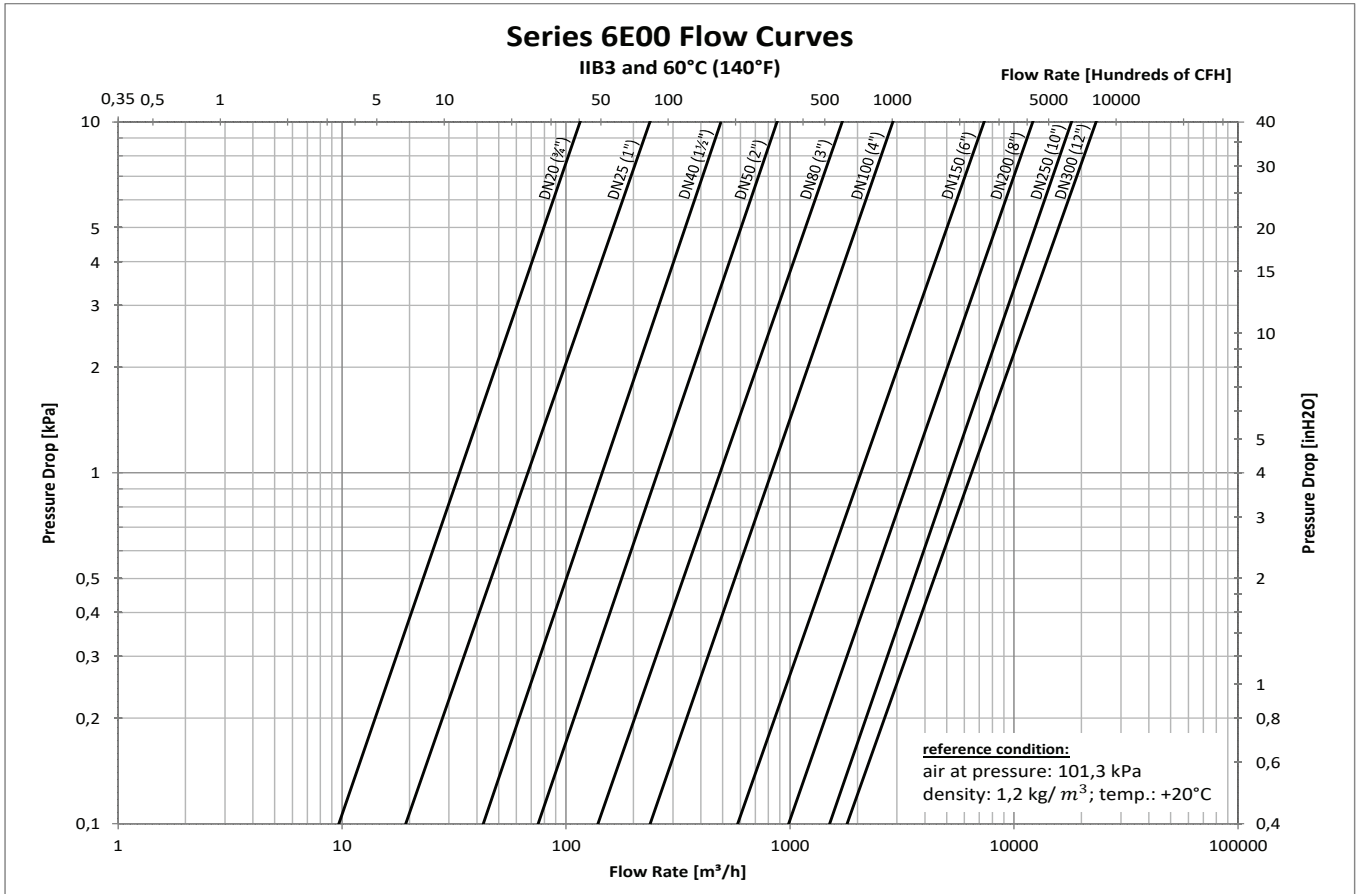
Trim Material: Stainless Steel (1.4571) element.

SPECIAL FEATURES

The Model 6E00 is designed, manufactured, and tested according to Directive 2014/34/EU (ATEX114) and ISO 16852.

Easy Maintenance: The Model 6E00 deflagration flame arrestor is a passive device with no moving parts. The flame cell element can be easily removed for inspection and cleaning in appropriate solvent solution.

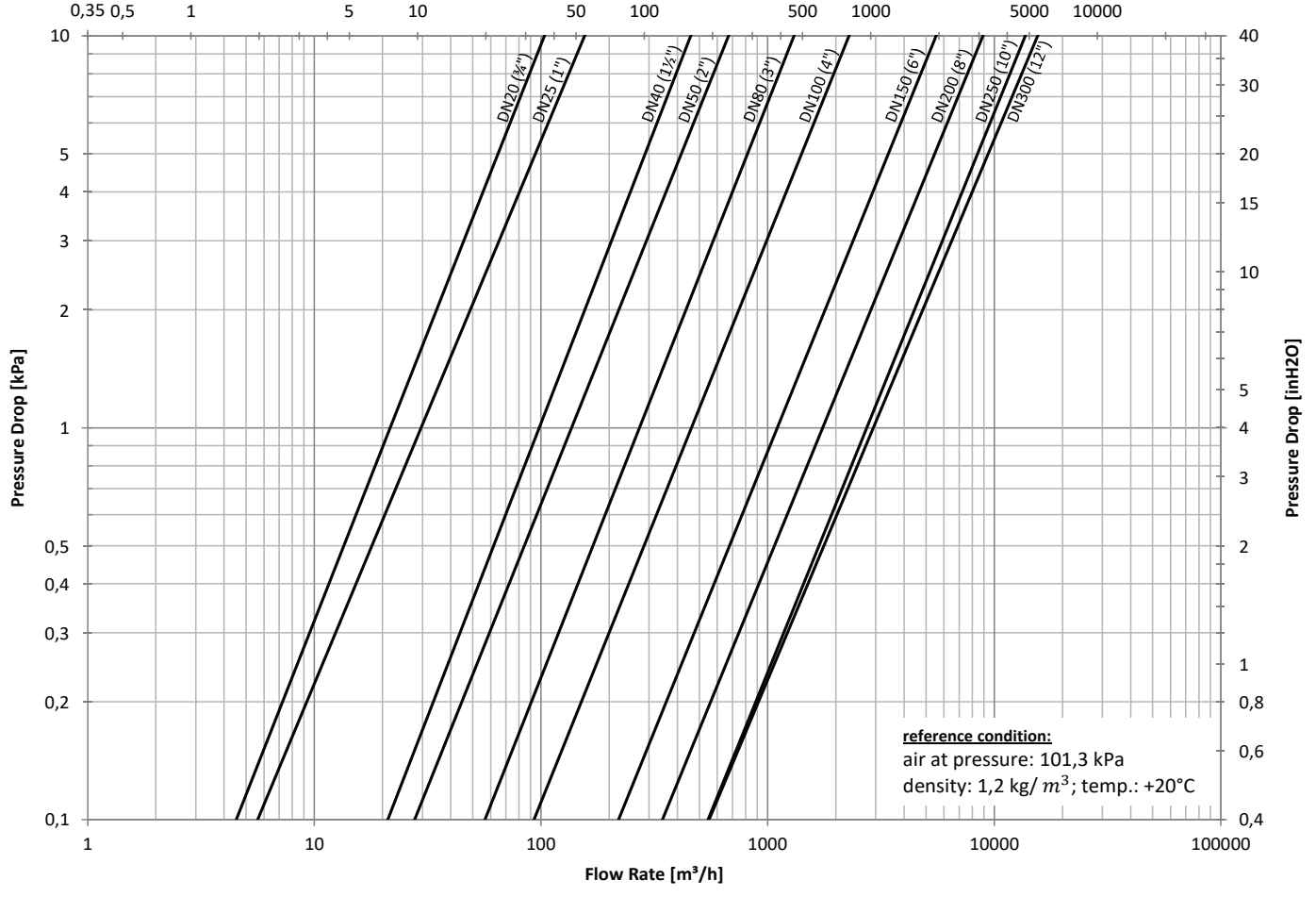
Sizes: Units are available in DN20, 25, 32, 40, 50, 80, 100, 150, 200, 250, 300 (3/4", 1", 1-1/4", 1-1/2", 2", 3", 4", 6", 8", 10", 12") line sizes; thread connections according to ISO7/1, BS21 or ASME B1.20.1. Standard for flange connections to EN1092-1 PN10, ASME B16.5 150#RF or JIS B 2220 10K.



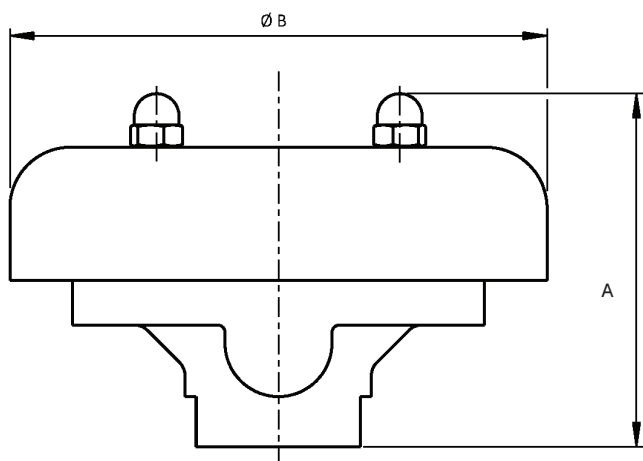
Series 6E00 Flow Curves

IIC and 60°C (140°F)

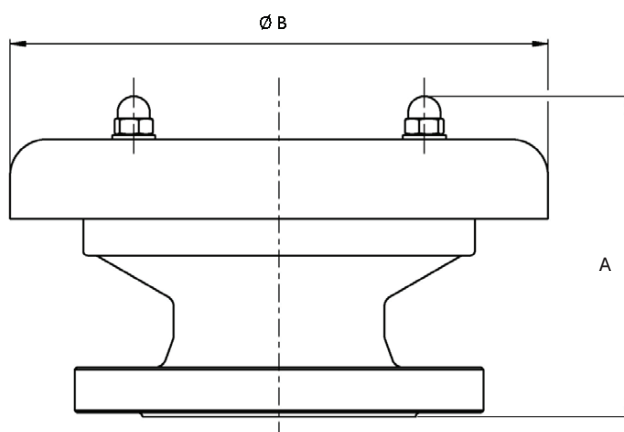
Flow Rate [Hundreds of CFH]



DIMENSIONS & WEIGHTS



**THREADED
CONNECTION**



**FLANGED
CONNECTION**

Metric Units			
SIZE	A	Ø B	Weight
Rp, BSP, NPTF	(mm)	(mm)	(kg)
3/4"	99	150	2
1"	99	150	2
1-1/4"	99	200	3
1-1/2"	102	250	5
2"	102	250	5

English Units			
SIZE	A	Ø B	Weight
Rp, BSP, NPTF	(in)	(in)	(lbs)
3/4"	3.9	5.9	5
1"	3.9	5.9	5
1-1/4"	3.9	7.8	7
1-1/2"	4.0	9.8	11
2"	4.0	9.8	10

Metric Units			
DIN, ASME (*)	A (mm) DIN/ASME	Ø B (mm)	Weight (kg) DIN/ASME
DN25	121	150	3
DN50	135	250	7
DN80	150	250	9
DN100	170	350	12/14
DN150	230	500	33/34
DN200	240	600	46/49
DN250	312/346	700	62/71
DN300	305/350	700	63/83

(*) DIN (PN10) Flange, ASME 150RF Flange

English Units			
DIN, ASME (*)	A (in) DIN/ASME	Ø B (in)	Weight (lbs) DIN/ASME
1"	4.7	5.9	7
2"	5.3	9.8	16
3"	5.9	9.8	19
4"	6.7	13.8	27/30
6"	9.0	19.7	73/76
8"	9.4	23.6	102/108
10"	12.3/13.6	27.5	137/157
12"	12.0/13.8	27.5	139/183

(*) DIN (PN10) Flange, ASME 150RF Flange

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6E00 Series PRODUCT CODER

09/14/22



POSITION 3 & 4 - SIZE/ EXPLOSION GROUP		
Size metric (in)	IIB3	IIC
	CODE	
DN20 (3/4")	ES	MZ
DN25 (1")	ET	N0
DN32 (1-1/4")	F0	N7
DN40 (1-1/2")	F8	NF
DN50 (2")	F9	NG
DN80 (3")	FS	NZ
DN100 (4")	G0	P7
DN150 (6")	G8	PF
DN200 (8")	GG	PP
DN250 (10")	GR	PY
DN300 (12")	GS	PZ

POSITION 5 - OPERATING CONDITION Pmax. - Tmax.		
P-max. (abs.)	T-max. °C (°F)	CODE
110kPa (16 psi)	≤ 60 (140)	1
110kPa (16 psi)	≤ 220 (428)	S *

* Only available for explosion group IIB3.

POSITION 7 & 8 - CASING / ELEMENT / RIM MATERIALS	
Material	CODE
Stainless Steel (1.4571)	02

POSITION 9 - HOOD MATERIALS	
Material	CODE
Carbon Steel	1 *
Stainless Steel (1.4571)	2

* Available for >= DN100 (4")

POSITION 10 & 11 - HOUSING MATERIALS - CONNECTION			
(Threaded) Sizes DN20, 25, 32, 40, 50 (3/4", 1", 1-1/4", 1-1/2", 2")	Rp	BSPP	NPT
	CODE		
CS (1.0619 zinc plated)	41	42	43
Stainless Steel (1.4581) Cast	91	92	93
(Flanged) Sizes DN25 - 300 (1" - 12")	DIN (PN10)	ASME(150#RF)	JIS (10K)
	CODE		
CS Size 300 (12")	17	19	1C
CS (1.0619) Sizes DN25 - 250 (1" - 10")	37	39	3C
Stainless Steel (1.4571) Size 300 (12")	87	89	8C
Stainless Steel (1.4581) Sizes DN25 - 250 (1" - 10")	97	99	9C

POSITION 12 - PORTS	
Number / Location	CODE
Without ports	1

POSITION 13 - BOLTING MATERIAL	
Material	CODE
A4 Stainless Steel	3

POSITION 16 - NAME PLATE	
Material / Language	CODE
Alum / German	7
Alum / English	8

POSITION 18 - PAINT	
Color	CODE
No Paint (CS-Zinc or SST)	0
Blue Epoxy	1
Red Hempadur	9 *

* Design temperature > 60° C

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